

TRUCK & BUS RADIAL RETREAD BUFFING SPECIFICATIONS

CONVENTIONAL SIZES

TIRE SIZE	TREAD DESIGN	BUFF RADIUS	MAXIMUM BUFF WIDTH	
			INCHES	MM
825R15	RT500	20"	6.5	165
1000R15	RT500	24"	7.5	190
8R17.5	RT500	20"	6	152
8R19.5	RT500	16"	5.75	146
	RT600	18"	6	152
825R20	RLB300	22"	6.5	165
900R20	RR400	24"	7.5	190
	RR9L	24"	7.75	196
1000R20	RLB1	22"	8.25	210
	RR150	20"	8.25	210
	RR99	24"	8.25	210
9R22.5	RR800	22"	7	178
	RT600	18"	7	178
10R22.5	RR400	24"	7.5	190
11R22.5	RLB1	24"	8.25	210
	RLB400	26"	8 5/8 - 8.62	218
	RLB450	20"	8.75	222
	RLB450	24"	9	228
	RLB600	24"	8.5	216
	RLB800	26"	8 5/8 - 8.62	218
	RR99	26"	8.25	210
	RR150	24"	8	203
	RR300	24"	8.25	210
	RR680	24"	8.25	210
	RT606+	26"	8.5	216
	TR100	28"	8.75	222
11R24.5	RLB1	22"	8.25	210
	RLB400	24"	8.5	216
	RLB450	22"	8.5	216
	RLB450	24"	8.5	216
	RLB600	24"	8.5	216
	RLB800	26"	8	203
	RR300	26"	8.25	210
	RR150	28"	8 5/8 - 8.62	218
	RR99	28"	8 5/8 - 8.62	218
	RR680	24"	8.25	210
	RT606+	24"	8 5/8 - 8.62	218
	TR100	30"	8 5/8 - 8.62	218

Maximum Buff Width

This is the maximum width this casing will allow. This was determined by only enough shoulder trim to ensure no runout. The buffing width will have to be determined to match tread rubber specifications of the tread rubber supplier.

Buff Radius

The buff radius of each casing was determined by buffing to 4/32 underbase across face of casing. Center crown and belt edges all had equal underbase.

TO CONTACT A REPRESENTATIVE, PLEASE CALL 1-888-226-5250

406 E. HUNTINGTON DRIVE, SUITE 200, MONROVIA, CA 91016

Date: 06/02/11	Client: CMA	Job #: 01112011	File Name: 0111_CMA_RetreadSpecSheetRedesign_r1		
Account Director: Henry Artime		Editor:	Round:	Designer: ov	Revised By:
Color: 4C/Process	Trim: 8.5" x 11"	Bleed: 8.75" x 11.25"	Safety: 8.25" x 10.75"	Fold: none	Production:
Special Instructions:			Approved By:		

TRUCK & BUS RADIAL RETREAD BUFFING SPECIFICATIONS

METRIC SIZES

TIRE SIZE	TREAD DESIGN	BUFF RADIUS	MAXIMUM BUFF WIDTH	
			INCHES	MM
215/75R17.5	RT500	26"	7	178
225/70R19.5	RLB490	28"	7	178
	RT500	28"	7	178
235/75R17.5	RT500	26"	7.5	190
245/70R19.5	RLB490	28"	8	203
	RT500	28"	8	203
255/70R22.5	RLB300	30"	8.25	210
	RLB490	28"	7.75	196
	RT500	28"	7.75	196
265/70R19.5	RLB490	30"	8.25	210
	RT500	26"	8.25	210
	RT600	26"	8.25	210
275/70R22.5	RLB490	30"	9	228
	RT500	30"	8 5/8 - 8.62	218
285/75R24.5	RLB1	30"	8.75	222
	RLB400	24"	8 5/8 - 8.62	218
	RLB450	30"	8.75	222
	RR150	32"	8.25	210
	RR300	24"	8 5/8 - 8.62	218
	RT606+	28"	8 5/8 - 8.62	218
295/75R22.5	TR100	32"	8 5/8 - 8.62	218
	FD405	30"	8.5	216
	Ft 105	22"	8.75	222
	RLB1	30"	9.25	235
	RLB400	28"	9	228
	RLB450	28"	9	228
	RR150	28"	9	228
	RR300	26"	9	228
	RR680	28"	9	228
	RT606+	28"	9	228
315/80R22.5	TR100	36"	9	228
	RLB450	24"	10.5	266
	RR99	24"	9.5	241
	RR200L	26"	9 7/16 - 9.44	240
385/65R22.5	RR680	26"	10.25	260
	RLB900+	65"	11	279
425/65R22.5	RR900	60"	11	279
	RLB300	40"	13	330
445/65R22.5	RLB900+	38"	13.25	336
	RLB900+	42"	14.25	362

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